Type 36C67 complete gas control combines into a single compact package the functions of 3-position Gas Cock, pressure regulator, 100% shut-off automatic pilot, main operator and Natural-LP Gas Selector.

DESCRIPTION

Termostat Circuit Current (24 V Model):
0.23 Amps

Pilot Gas Outlet:
Located at outlet end of the valve

Type of Gas:
Suitable for all domestic heating gases

Pressure Rating:
1/2 PSI

Ambient Temperature:
-40° to 175°F

Thermocouple:
Use W-R Type HO6

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Pipe Size (inches)</th>
<th>Capacity (BTU/hr) at 1&quot; pressure drop across valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2&quot; x 3/8&quot;</td>
<td>100,000</td>
</tr>
<tr>
<td>1/2&quot; x 1/2&quot;</td>
<td>230,000</td>
</tr>
<tr>
<td>1/2&quot; x 3/4&quot;</td>
<td>230,000</td>
</tr>
<tr>
<td>3/4&quot; x 3/4&quot;</td>
<td>280,000</td>
</tr>
</tbody>
</table>

NOTE: Control shown may not be identical to replacement control.
PRECAUTIONS

DO NOT BEGIN INSTALLATION UNTIL YOU READ THE FOLLOWING PRECAUTIONS.

WARNING

If you do not follow these instructions exactly, a fire or explosion may result, causing property damage, personal injury or loss of life.

1. Failure to turn off electric or main gas supply to heating system could cause personal injury and/or property damage by shock, gas suffocation, fire, and/or explosion.
2. Do not use this control on circuits exceeding specified voltage. Higher voltage will damage the control and may cause shock or fire hazard.
3. NEVER USE FLAME OR ANY KIND OF SPARK TO CHECK FOR GAS LEAKS—COULD CAUSE FIRE AND/OR EXPLOSION.
4. DO NOT USE WIRE JUMPER on pilot systems, such as standing pilot, proven pilot, or spark-to-pilot ignition—A fire and/or explosion may result.
5. Do not use a control set for natural gas with LP gas, or a control set for LP gas with natural gas. Personal injury and/or property damage, gas suffocation, fire, and/or explosion may result.

CAUTION

1. Do not short out terminals on gas valve or primary control to test. Short or incorrect wiring can cause equipment damage, property damage, and/or personal injury.
2. This control is not intended for use in locations where it may come in direct contact with water. Suitable protection must be provided to shield the control from exposure to water (dripping, spraying, rain, etc.).

PRECAUTIONS

MAIN PIPING CONNECTIONS

NOTE

All piping must comply with local codes, ordinances, and/or national fuel gas codes.

1. Turn off electrical power to the system at the fuse box or circuit breaker. Also turn off the main gas supply.
2. If replacing an existing valve, disconnect all plumbing and electrical connections from the old control.
3. The valve may be installed in any position except upside down. The arrow on the bottom plate indicates the direction of gas flow through the valve.
4. You should use new pipe that is properly chamfered, reamed, and free of burrs and chips. If you are using old pipe, be sure it is clean and free of rust, scale, burrs, chips, and old pipe joint compound.
5. Apply pipe joint compound (pipe dope) or teflon tape that is approved for all gases, only to the male threads of the pipe joints. DO NOT apply compound or teflon tape to the first two threads (see fig. 2 for typical piping connections).
6. If you are using a vise or open-end wrench to hold the valve while installing piping, do not tighten excessively, as this may damage the valve.
7. See SYSTEM WIRING when making electrical connections. After all gas and electrical connections are completed, turn gas on and check for gas leaks with leak detection solution or soap suds. Bubbles forming indicate a leak. SHUT OFF GAS AND FIX ALL LEAKS IMMEDIATELY.
INSTALLATION (cont)

SYSTEM WIRING

NOTE

REFER TO AND FOLLOW THE APPLIANCE MANUFACTURER’S WIRING DIAGRAM. REFER TO FIG. 4 FOR TERMINAL IDENTIFICATION.

All wiring should be installed in accordance with local and national electrical codes and ordinances.

Always check that the electrical power supply used agrees with the voltage and frequency shown on the gas control.

PILOT GAS CONNECTION

Install fitting into pilot gas outlet (see fig. 3), turning until finger-tight. Insert clean, deburred tubing all the way through the fitting. While holding the tubing securely, slowly tighten fitting until you feel a slight “give”. Tighten the fitting an additional 1 1/2 turns.

THERMOCOUPLE CONNECTION

The thermocouple connection should be clean to ensure good electrical contact.

Run the thermocouple nut into the power unit tapping as far as possible by hand. Then use a small wrench to set the nut with a 1/4 to 1/2 additional turn. Do not overtighten.

Connect leds from E.C.O. terminals to E.C.O. device on furnace. Test E.C.O. for continuity. If there is no continuity, power unit will not hold in.

If the furnace does not have an E.C.O. device, use the jumper provided in the pack.
PILOT GAS ADJUSTMENT

If the pilot flame is low and does not engulf the bulb of the mercury flame sensor, the system will not energize the main valve. If pilot gas pressure is too high, gas will sputter past the ignition electrode, and may not ignite. High pilot gas pressure may also cause the flame to lift off the burner, causing the flame sensor bulb to sense “low” heat.

To adjust the pilot gas pressure, remove the cover screw (see fig. 6). To REDUCE pilot pressure, turn the pilot adjust screw (beneath the cover screw) clockwise. To INCREASE pilot pressure, turn the pilot adjust screw counterclockwise. Replace and tighten cover screw.

![Figure 6. Pilot flame adjustment](image-url)
FOR YOUR SAFETY READ BEFORE LIGHTING

**WARNING**

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance has a pilot that must be lighted by hand. When lighting the pilot, follow these instructions exactly.

B. **BEFORE LIGHTING**, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

**FOR YOUR SAFETY**

**WHAT TO DO IF YOU SMELL GAS**

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.

C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not turn or turn by hand, don’t try to repair it; call a qualified service technician. Force or attempted repair may result in a fire of explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control that has been under water.

LIGHTING INSTRUCTIONS

1. **STOP!** Read the precautionary information above.
2. Set the thermostat to lowest setting.
3. Turn off all electrical power to the appliance.
4. Depress gas control knob slightly and turn clockwise to **OFF** (see fig. 6). If knob is in **ON**, turn clockwise to **PILOT**, then depress knob slightly and turn clockwise to **OFF**.

**NOTE:** Knob cannot be turned from **PILOT** to **OFF** unless knob is depressed slightly. Do not use tools or excessive force.

5. Wait five (5) minutes to clear out any gas. If you then smell gas, **STOP!** Follow B in the precautionary information above. If you don’t smell gas, go to next step.

6. Remove the pilot access panel(s) located under the gas control unit.

7. Find pilot - follow small metal tubes from gas control.

8. Turn knob on gas control counterclockwise to **PILOT**.

9. Depress control knob all the way and hold in. **Immediately** light the pilot with a match. Continue to hold the control knob down for about one (1) minute after the pilot is lit. Release knob and it will pop back up. Pilot should remain lit. If it goes out, repeat steps 4, 5, 8, and 9.

- If knob does not pop up when released, turn clockwise to **OFF**, stop and immediately call your service technician or gas supplier.
- If the pilot will not stay lit after several tries, turn the gas control knob to **OFF** and call your service technician or gas supplier.

10. Replace pilot access panel(s).
11. Turn gas control knob counterclockwise to **ON**.
12. Turn on all electrical power to the appliance.
13. Set thermostat to desired setting.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.

2. Turn off all electrical power to the appliance if service is to be performed.

3. Turn gas control knob clockwise to **PILOT**.

4. Depress gas control knob slightly and turn clockwise to **OFF**. Do not use tools or excessive force.
If you need more information about this product, please write to us at:

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